









# Industrial DG Market Transformation Tools: DG Operational Reliability and Availability Database

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#### Operational Reliability and Availability Database Benefits

- Deliverable will be a database of operational reliability data for DG systems.
  - Current DG facility managers better understand reliability and availability performance
    - Their particular units
    - Determine how facilities compare with other DG resources
    - Availability and downtime impacts
  - Potential DG users make more informed purchase decisions
    - System reliability impacts
    - Availability and downtime impacts
    - Onsite ultra-high reliability power system design
  - Policy makers quantify potential benefits of customer-sited DG
    - Standby and back power components of tariffs
    - System reliability impacts



#### DG Operational Reliability and Availability Database

- Establish baseline operating and reliability data for industrial distributed generation systems
  - DG system reliability and availability is a critical element in DG market development
- Data from maintenance logs, operation records, and other available sources
  - Exhaustive collection of data from a representative sample of operating facilities
  - Methodology is based on actual customer data
    - Dependent on customer participation
    - Customer-based process creates better understanding of DG operations
    - Leverages substantial prior work by others on evaluating onsite power system reliability
- Identify and classify DG system failures and outages



#### DG Operational Reliability and Availability Database

- Links to DOE DER Missions
  - Document Benefits and Disseminate Information
  - Address Infrastructure, Institutional, and Regulatory Needs
- Links to DOE DER Goals
  - Address Institutional and Regulatory Barriers
- Links to DOE DER Strategy
  - Economic Benefits
  - Address Institutional Barriers
  - Reliability of Service
  - Portfolio of Technologies

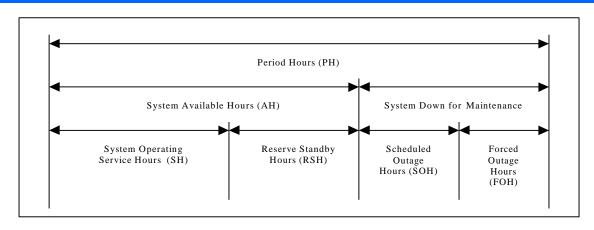


#### DG Operational Reliability and Availability Database

- Technical Approach
  - OR performance
    - data base must address diverse prime mover technologies and applications
    - affected by design, installation, application, and O&M practices
    - data available from industry sources should be used where appropriate
    - statistics must be based on a meaningful sample size
  - Procedures for collecting, processing, and analyzing data must be tightly controlled



#### Operational Reliability and Availability Indices



Reliability Performance Indices	Formula
Period of Demand (POD): Measures the time the unit was	POD = PH - RSH- SOH
planned to operate.	
Availability Factor (AF, %): Measures, on a percent	AF = (PH - SOH - FOH) * 100
basis, the unit's "could run" capability. Impacted by	PH
planned and unplanned maintenance.	
Forced Outage Rate (FOR, %): Measures portion of	$FOR = \underline{FOH * 100}$
downtime due to unplanned factors.	(SH + FOH)
Scheduled Outage Factor (SOF, %): Measures percent	$SOF = \underline{SOH * 100}$
of time set aside for planned maintenance.	PH
Service Factor (SF, %): Percent of total period hours the	$SF = \underline{SH * 100}$
unit is on-line – varies due to site-related or economic	PH
factors.	
Mean Time Between Forced Outages (MTBFO):	MTBFO = <u>SH</u> .
Measures the nominal time between unscheduled forced	# Forced Outages
outages.	
Mean Down Time (MDT): Measures the nominal	MDT = SOH + FOH
duration the unit is down during maintenance events.	# Forced Outages + # Plant Outages



#### **Project Status**

- Project Accomplishments
  - Review of Prior Operational Reliability Work
  - Candidate Screening Process
  - DB Structure
  - Data Collection and Management Plan and Software
- Current Active Task
  - Data Collection and Analysis
- Pending Tasks in Scope of Work
  - Assess Reliability
  - Classification of Failure Causes
  - Reporting



- Review of Prior Work on Onsite Power Reliability
  - GRI/ARINC Cogeneration Operational Reliability Database
  - FOREMAN Software User Guide An Operations and Maintenance Data Manager and Reliability Reporting System
  - IEEE Recommended Practice for Design of Reliable Industrial and Commercial Power Systems - IEEE Std. 493-1997 (Gold Book)
  - IEEE Standard Definitions for Use in Reporting Electric Generating Unit Reliability, Availability, and Productivity
  - Reliability Survey of 600-1800 kW Diesel and Gas-Turbine Generating Units, ARINC, IEEE ICPSD 89-02
  - GE ORAP Database on large gas turbines
  - Used to identify industry standards for reliability measures and methodology



- Candidate screening process
  - Screening criteria
    - Technology category and number of units at each site
    - Completeness of O&M data
    - Prime mover
    - O&M Practice
    - Geography
    - Customer sector
    - WILLINGNESS TO COOPERATE AND PROVIDE DATA
  - Service hours required
    - 2 years of operating service
  - Sources for potential sites:
    - Databases of CHP and non-utility generators
    - Manufacturers
    - Project Developers
    - Gas Utilities
    - Industry Associations
    - Project Sponsors



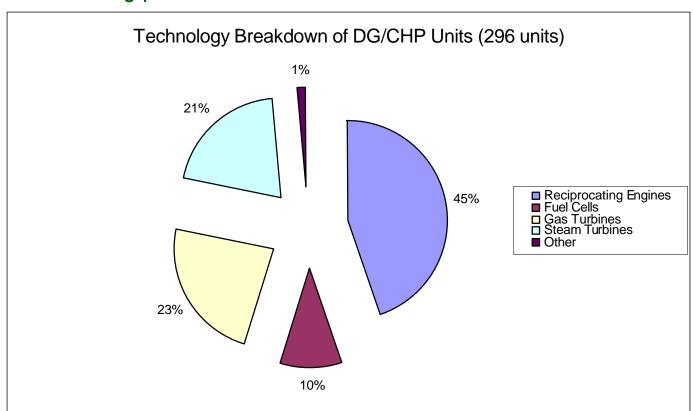
- DB Technology Breakdown
  - Reciprocating Engines
    - Group 1: <100 kW
    - Group 2: 100 kW 800 kW
    - Group 3: 800 kW 3 MW
  - Fuel Cells
    - Group 4: <200 kW
  - Gas Turbines
    - Group 5: 500 kW 5 MW
    - Group 6: 5 MW 20 MW
    - Group 7: 20 MW 100 MW
  - Microturbines (noted as pre-commercial)
    - Group 8: <100 kW</li>
  - Steam Turbines
    - Group 9: <25 MW



- Candidate screening process results to date
  - 140 sites confirmed participation
    - Some have multiple units
    - 296 units
      - Multiple fuels
      - Most are gas turbines, reciprocating engines, fuel cells and steam turbines
      - Microturbines have low operating hours and confidentiality issues
        - Will be noted as pre-commercial products at this time
    - Still pursuing additional Industrial Center leads
      - Favor sites in common location to facilitate logistics of data collection
  - >1600 facilities contacted for potential participation
  - Time-intensive



Candidate screening process results to date





- Database Content
  - Plant Configuration
    - Design and equipment features
  - Subsystem Operations
    - Prime mover subsystem operations data for each plant
  - Event Description
    - History of planned and unplanned maintenance
  - Reports
    - Plant Configuration, Subsystem Operations, and Event Description
    - Summary OR statistics for a unit, subsystem and technology
  - Facility sites, manufacturers and models are anonymous



- Data Collection and Management Software
  - Data Input Format
    - Simple and consistent with maintenance logs
    - Essential O&M data:
      - Monthly operation reports that describe unit electrical generation and engine service hours
      - Maintenance log books
      - Service reports that describe planned and unplanned outage maintenance
      - Outage summary reports
      - Service reports
  - 6 Modules
    - Facility/plant information
    - Power unit information
    - Power generation history
    - Monthly plant generation history
    - Event log data
    - Equipment failure cause list



# Planned Key Milestones

- Site Identification
- DB Format & Structure
- Data collection and management software
- Detailed data collection (November 2001-March 2002)
- Supplemental sites (November 2001-February 2002)
- Reliability Assessment (February 2002-May 2002)





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